LEVOLOR PREMIER

Smart Shades (Automation III)

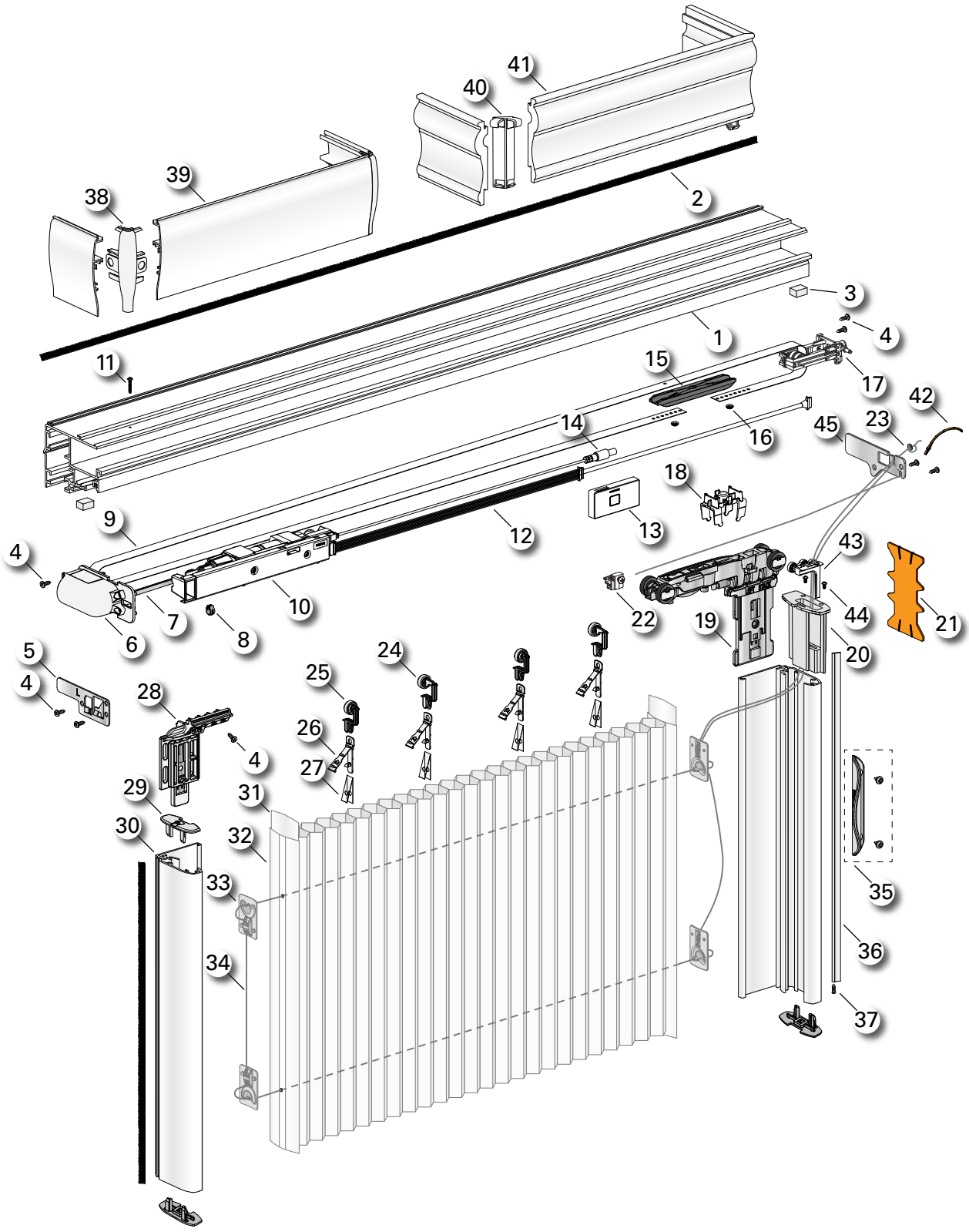
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Side Stack



Contents

24-0025-053 February 2025

Side Stack

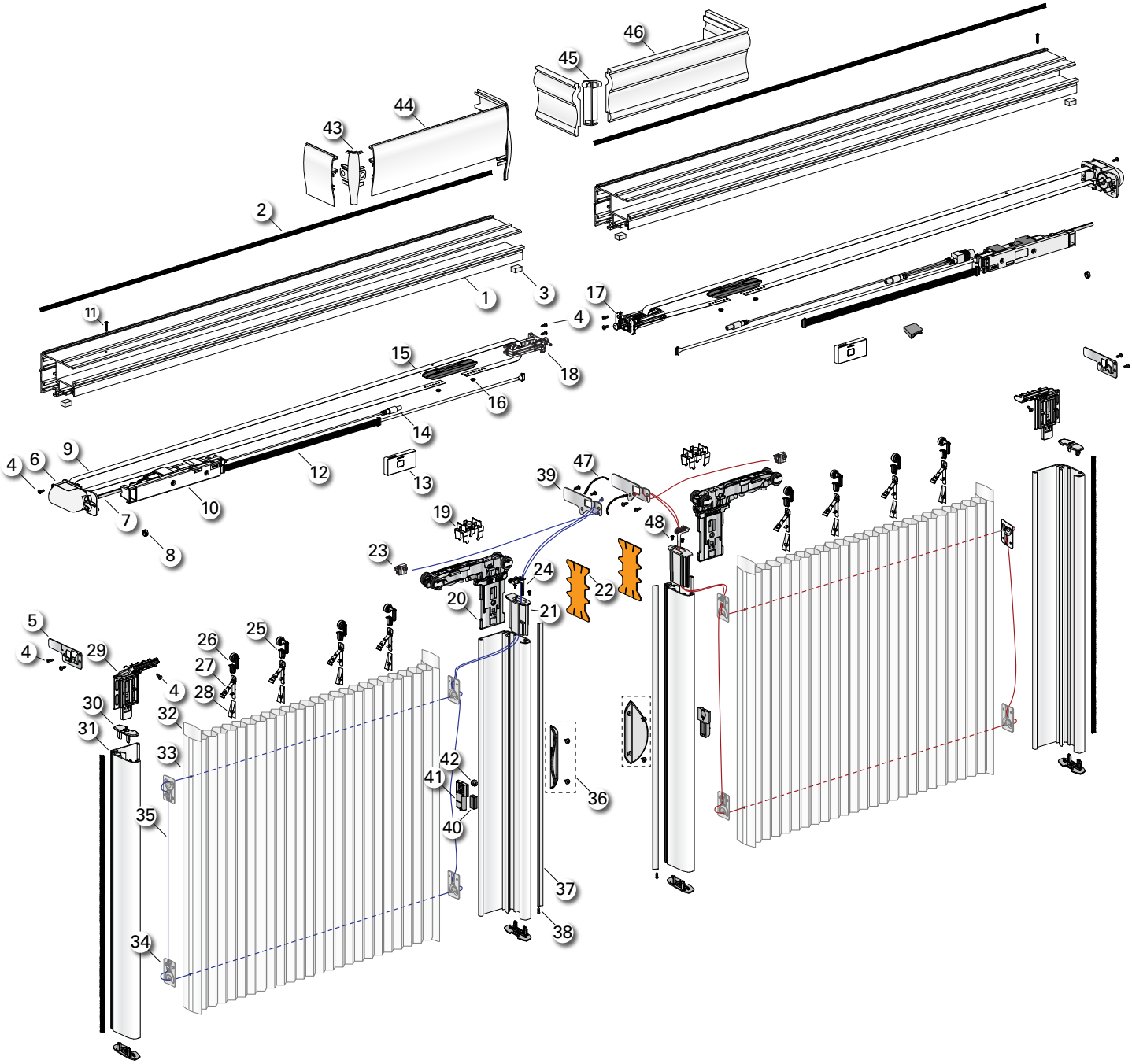
No.	PCN	Description
1.	1020384	Headrail
2.	2780229002	Headrail Light Block Strip
3.	2991497000	Foam Stop
4.	2999019000	End Plate Screws (#8 x 3/8" Pan Head)
5.	End Plates	
	2991285000	RH
	2991307000	LH
6.	2991262000	Gear Box Assembly
7.	2770004000	Steel V-Shaft
8.	2991573000	V-Shaft Clamp
9.	2420016000	Belt (SkyLight)
10.	1015778	Motor Module Assembly
11.	2910001000	Automation Board Retainer Screw, #2-28 x 1/2"
12.	7590004000	10 Pin Cable Assembly, 24"
13.	1015785	PCBA
14.	Cable	
	2920247000	Single Power Cable Assembly
	1026990	Cable Adapter, Dual Battery, Automation
15.	2991279000	Tape Connector
16.	2991500000	Push Nuts
17.	1046387	Tension Assembly
18.	2991280000	Truck Adapter Assembly
19.	Moving Rail Bracket (Truck) Assembly	
	2991227000	LH (used with left fabric stacks)
	2991228000	RH (used with right fabric stacks)
20.	Vertical Rail Cord Guide End Cap	
	1046390	3/4" LH
	1046391	3/4" RH
	1046392	1 1/4" LH
	1046393	1 1/4" RH
21.	2991379000	Cord Wrapper
22.	1046384	Cord Tensioner
23.	2930130000	Micro Pleat Cord Anchor (washer)
24.	2991260000	Rail Carrier (Rear Rail, Clear)
25.	2991259000	Rail Carrier (Front Rail, Black)
26.	2991237000	Fabric Carrier
27.	2991238000	Fabric Reinforcer
28.	Stationary Rail Bracket Assembly	
	2991323000	LH
	2991324000	RH
29.	Vertical Rail End Cap	
	2991226000	3/4"
	2991225000	1 1/4"
30.	Vertical Rail	
	See Vertical Rails	

No.	PCN	Description
31.	Filler Strip	
	1000002	3/4"
	2971311000	1 1/4"
32.	N/A	Fabric
33.	2991290000	Cord Guide
34.	1003020	Cord, 0.9mm, White
35.	Handle Kit w/Screws	
	See Handles	
36.	Vertical Rail Light Block Strip	
	See Light Block Strips	
37.	2999137000	Set Screw (4-40 x 1/8")
38.	Valance Corner End Caps	
	See Valance Corner End Caps	
39.	Aluminum Valance Extrusion	
	See Aluminum Valances	
40.	7007444000	Faux Wood Corner Clips
41.	7005396XXX	Faux Wood Valance and Returns
42.	1046383	Cord Theader
43.	Cord Guide Carriers	
	1046388	LH (shown)
	1046389	RH
44.	1046382	Vertical Rail Endcap Screws
45.	1046381	Vertiglide End Plate

XXX = Color Code

LEVOLOR PREMIER

Split Stack



Contents

Split Stack

No.	PCN	Description
1.	1020384	Headrail
2.	2780229002	Headrail Light Block Strip
3.	2991497000	Foam Stop
4.	2999019000	End Plate Screws (#8 x 3/8" Pan Head)
5.	End Plates	
	2991285000	RH
	2991307000	LH
6.	2991262000	Gear Box Assembly
7.	2770004000	Steel V-Shaft
8.	2991573000	V-Shaft Clamp
9.	2420016000	Belt (SkyLight)
10.	1015778	Motor Module Assembly
11.	2910001000	Automation Board Retainer Screw, #2-28 x 1/2"
12.	7590004000	10 Pin Cable Assembly, 24"
13.	1015785	PCBA
14.	Cable	
	2920247000	Single Power Cable Assembly
	1026990	Cable Adapter, Dual Battery, Automation
15.	2991279000	Tape Connector
16.	2991500000	Push Nuts
17.	1046387	Tension Assembly
18.	2991707000	Vertical Tension Assembly
19.	2991280000	Truck Adapter Assembly
20.	Moving Rail Bracket (Truck) Assembly	
	2991227000	LH (used with left fabric stacks)
	2991228000	RH (used with right fabric stacks)
21.	Vertical Rail Cord Guide End Cap	
	1046390	3/4" LH
	1046391	3/4" RH
	1046392	1 1/4" LH
	1046393	1 1/4" RH
22.	2991379000	Cord Wrapper
23.	1046384	Cord Tensioner
24.	Cord Guide Carriers	
	1046388	LH
	1046389	RH
25.	2991260000	Rail Carrier (Rear Rail, Clear)
26.	2991259000	Rail Carrier (Front Rail, Black)
27.	2991237000	Fabric Carrier
28.	2991238000	Fabric Reinforcer
29.	Stationary Rail Bracket Assembly	
	2991323000	LH
	2991324000	RH

No.	PCN	Description
30.	Vertical Rail End Cap	
	2991226000	3/4"
	2991225000	1 1/4"
31.	Vertical Rail	
	See Vertical Rails	
32.	Filler Strip	
	1000002	3/4"
	2971311000	1 1/4"
33.	N/A	Fabric
34.	2991290000	Cord Guide
35.	1003020	Cord, 0.9mm, White
36.	Handle Kit w/Screws	
	See Handles	
37.	Vertical Rail Light Block Strip	
	See Light Block Strips	
38.	2999137000	Set Screw (4-40 x 1/8")
39.	1046381	Vertical End Plate
40.	2993979000	Rail Magnet
41.	2991240000	Rail Magnet Holder
42.	2981043000	Spring Holder, Pivot Lock
43.	Valance Corner End Caps	
	See Valance Corner End Caps	
44.	Aluminum Valance Extrusion	
	See Aluminum Valances	
45.	7007444000	Faux Wood Corner Clips
46.	7005396XXX	Faux Wood Valance and Returns
47.	1046383	Cord Theader
48.	1046382	Vertical Rail Endcap Screws

XXX = Color Code

Handles

Color	PCN	Description
000	KIT2668	Clear
048	KIT2585	Black
082	KIT2586	Camel
180	KIT2669	Dove Gray
276	KIT2652	Silverado
320	KIT2588	Rich Cream
556	KIT2675	Woven Basket
580	1036744	Midnight Oil
661	KIT2589	White Tiara
685	KIT2677	Blue Sky
785	KIT2584	Aspen White
810	KIT2590	Mushroom
841	KIT2591	Dark Blonde
862	KIT2592	Gardenia White
878	KIT2593	Frosted Ice
882	KIT2594	Honey Bisque

Vertical Rails

¾" Vertical Rails

Color	PCN	Description
048	2991221048	Black
082	2991221082	Camel
180	2991221180	Dove Gray
276	2991221276	Silverado
320	2991221320	Rich Cream
323	1003835	Pumpkin
324	1003836	Stone
496	2991221496	Twilight
556	2991221556	Woven Basket
580	1036670	Midnight Oil
661	2991221661	White Tiara
685	2991221685	Blue Sky
758	2991221758	Shimmering Ocean
785	2991221785	Aspen White
810	2991221810	Mushroom
841	2991221841	Dark Blonde
862	2991221862	Gardenia White
878	2991221878	Frosted Ice
882	2991221882	Honey Bisque

1¼" Vertical Rails

Color	PCN	Description
048	2991220048	Black
082	2991220082	Camel
180	2991220180	Dove Gray
276	2991220276	Silverado
320	2991220320	Rich Cream
323	1003841	Pumpkin
324	1003842	Stone
496	2991220496	Twilight
580	1036671	Midnight Oil
661	2991220661	White Tiara
685	2991220685	Blue Sky
758	1036672	Shimmering Ocean
785	2991220785	Aspen White
810	2991220810	Mushroom
841	2991220841	Dark Blonde
862	2991220862	Gardenia White
878	1036673	Frosted Ice
882	2991220882	Honey Bisque

Light Block Strips

Color	PCN	Description
048	2991319048	Black
082	2991319082	Camel
180	2991319180	Dove Gray
276	2991319276	Silverado
320	2991319320	Rich Cream
323	1005054	Pumpkin
324	1003848	Stone
496	2991319496	Twilight
556	2991319556	Woven Basket
580	1036873	Midnight Oil
661	2991319661	White Tiara
685	2991319685	Blue Sky
758	2991319758	Shimmering Ocean
785	2991319785	Aspen White
810	2991319810	Mushroom
841	2991319841	Dark Blonde
862	2991319862	Gardenia White
878	2991319878	Frosted Ice
882	2991319882	Honey Bisque

Aluminum Valances

Color	PCN	Description
048	2991333048	Black
082	2991333082	Camel
180	2991333180	Dove Gray
276	2991333276	Silverado
320	2991333320	Rich Cream
323	1003853	Pumpkin
324	1003854	Stone
496	2991333496	Twilight
556	2991333556	Woven Basket
580	1036674	Midnight Oil
661	2991333661	White Tiara
685	2991333685	Blue Sky
758	2991333758	Shimmering Ocean
785	2991333785	Aspen White
810	2991333810	Mushroom
841	2991333841	Dark Blonde
862	2991333862	Gardenia White
878	2991333878	Frosted Ice
882	2991333882	Honey Bisque

Valance Corner End Caps

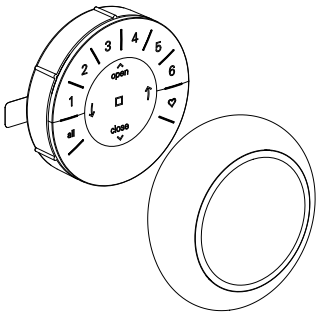
Color	PCN	Description
048	1031831	Black
082	1031837	Camel
180	1031676	Dove Gray
276	1031674	Silverado
320	1031673	Rich Cream
323	1031832	Pumpkin
324	1031835	Stone
496	1031834	Twilight
556	1031679	Woven Basket
580	1036741	Midnight Oil
661	1031671	White Tiara
685	1031841	Blue Sky
758	1031842	Shimmering Ocean
785	1031675	Aspen White
810	1031830	Mushroom
841	1031677	Dark Blonde
862	1031672	Gardenia White
878	1031840	Frosted Ice
882	1031678	Honey Bisque

Valance Splice Kits

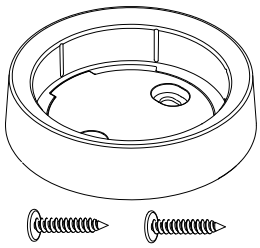
Color	PCN	Description
048	KIT2731	Black
082	KIT2732	Camel
180	KIT2733	Dove Gray
276	KIT2737	Silverado
320	KIT2736	Rich Cream
323	1005061	Pumpkin
324	1003869	Stone
496	KIT2751	Twilight
556	KIT2742	Woven Basket
580	1036742	Midnight Oil
661	KIT2743	White Tiara
685	KIT2753	Blue Sky
758	KIT2755	Shimmering Ocean
785	KIT2745	Aspen White
810	KIT2746	Mushroom
841	KIT2747	Dark Blonde
862	KIT2748	Gardenia White
878	KIT2749	Frosted Ice
882	KIT2750	Honey Bisque

Additional Parts

Remote

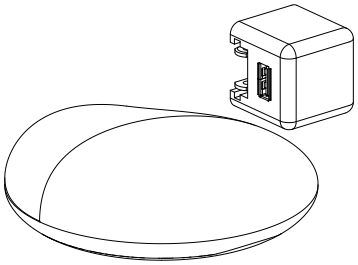


Remote Kit
PCN 1043986



Wall Mount Remote
PCN 7612208007 (White Matte)
PCN 7612208013 (Black Matte)
PCN 7612208057 (Nickel Matte)

Gateway

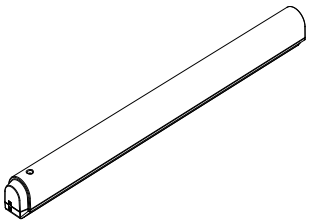


Gateway
PCN 1021002

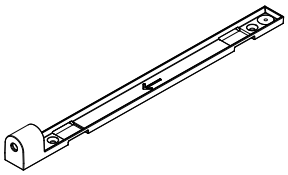
Power Supplies continued next page.

Additional Parts

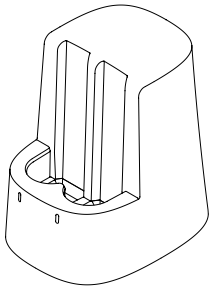
Power Supplies



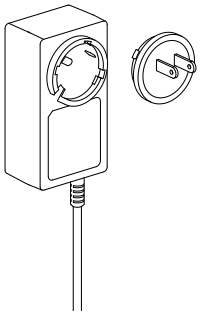
Rechargeable Battery Wand
PCN 1020150



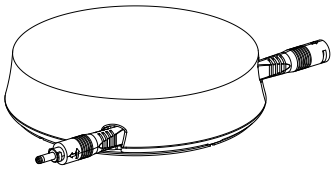
Rechargeable Battery Mount
PCN 1013213



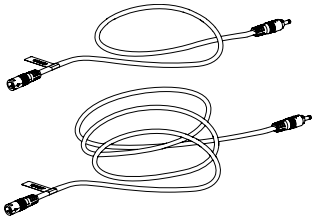
Rechargeable Battery Wand Dual Charging Station
PCN 1013830



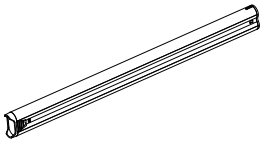
Rechargeable Battery Wand Single Charger
PCN 1027686



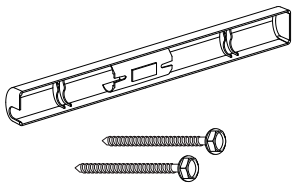
Retractable Charging Cable
PCN 1028093



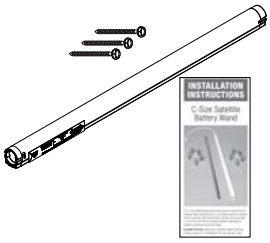
Charging Cable
PCN 1026666 (3')
PCN 1026667 (12')



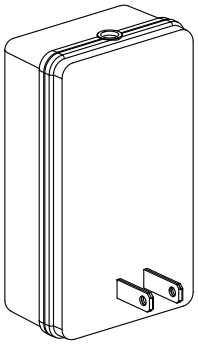
18V Battery Wand
Note: Uses 12 AA batteries.
PCN 7520070000 (Preloaded)
KIT2529 (AA Batteries, 12 ea.)



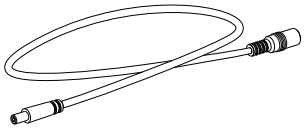
Satellite Battery Pack and Mounting Kit
Note: Extension Cable sold separately.
KIT2791



C-Sized Satellite Battery Wand
PCN 2920166000
PCN 2920266000 (C Batteries, 10 ea)



18V DC Power Supply
PCN 7806000000



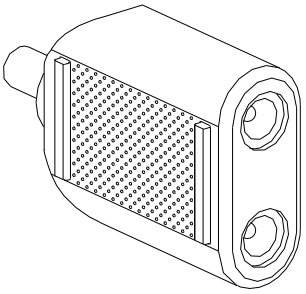
Extension Cable
Note: Specify Quantity of each cable needed.
PCN 2989899000 (15")
PCN 2989900000 (4')
PCN 2989901000 (10')
PCN 2989902000 (20')



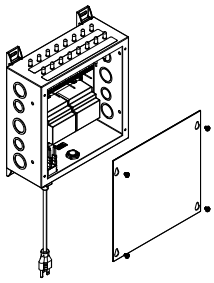
Double Connector Power Cable
PCN 1026990

Additional Parts

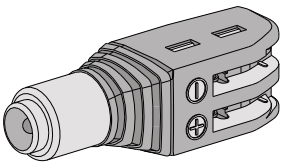
Power Supplies (Continued)



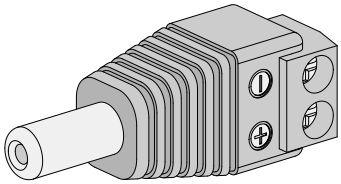
Daisy Chain Y Adapter
Note: Used with Extension Cable to make a Daisy Chain.
Note: Daisy Chain sold separately.
PCN 2989875000



16 Shade DC Power Supply:
PCN 1015829

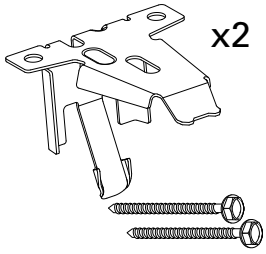


Quick-Lever Female Barrel Connector
Note: Specify number of packs. (8 pieces/pack)
PCN 1044063

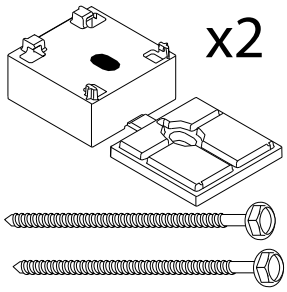


Screw to Terminal Male Barrel Connector
Note: Specify number of packs. (10 pieces/pack)
PCN 7808000000

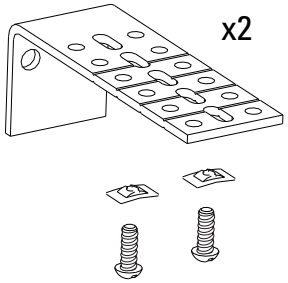
Mounting & Operating Parts



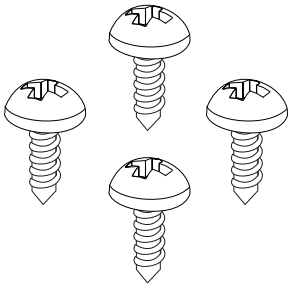
1¼" Installation Brackets
KIT2764 (2 Brackets)
KIT2765 (3 Brackets)



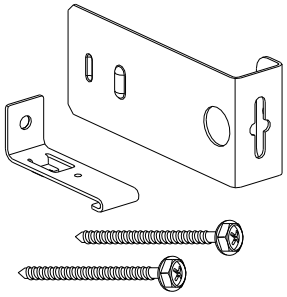
Spacer Blocks
KIT2511 (2 Blocks – Shown)
KIT2512 (3 Blocks)



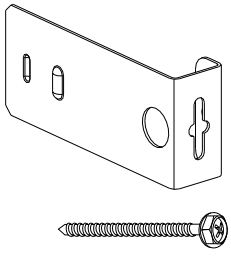
Extension Bracket Kit
KIT2013 (2 Brackets – Shown)
KIT2014 (3 Brackets)



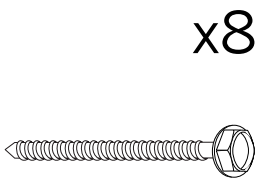
Stationary Rail Bracket Screw Kit
KIT2757



Inside Mount Adapter
KIT2491



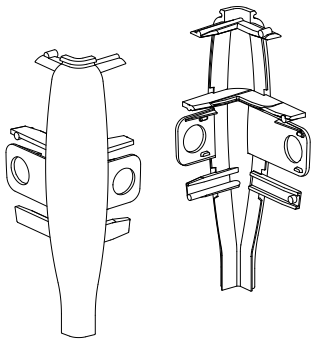
Stationary Rail Bracket
KIT2490



Mounting Screws #6 × 1.5"
KIT2029 (8 ea.)

Additional Parts

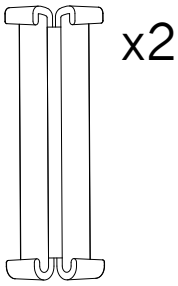
Valance Parts



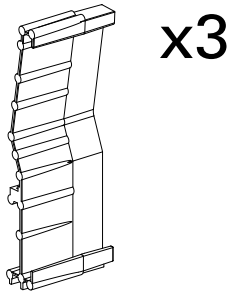
Valance Corner End Cap
(Aluminum Valance only)
See Valance Corner End Caps.



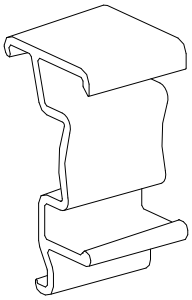
Valance Splice Kit
See Valance Splice Kits



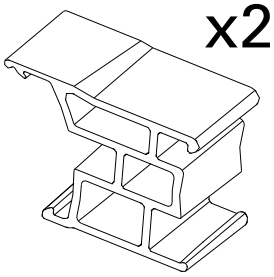
Valance Corner Clip (Faux
Wood Valance)
KIT4004



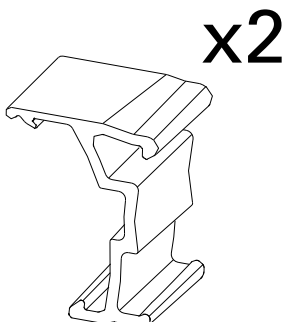
Dovetail Bracket
(Alternative Wood Valance)
1003015 (3 Brackets)



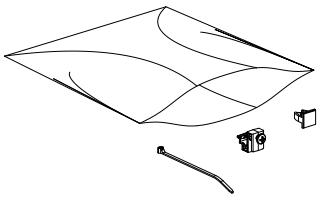
Rear Valance Clip Kit
KIT2729 (5 Clips)



Valance Mounting Clip 1¼"
KIT2596 (2 Clips – Shown)
KIT2618 (3 Clips)
KIT2713 (4 Clips)



Valance Mounting Clip ¾"
KIT2595 - X2 (Shown)
KIT2617 - X3
KIT2712 - X4



Vertical Cord Tensioner Kit
1046384